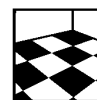


Technical Assistance

Rubber flooring ARTIGO^{PRO}

ARTIGO's PRO innovative treatment gives your rubber floor a reinforced surface which enhances its hardness and wear resistance. The solid polymeric coating PRO, reticulated UV, ensures an easier initial clean, as well as daily and ordinary maintenance. The traditional coat of polish is no longer strictly required, except in a few cases (make reference to the Warnings at page 2).



An effective passive dirt-barrier system at all entrances, like matting and grids, is required to reduce the amount of dirt, grit and moisture in the areas where the flooring is installed.



After the fitting is complete, protective sheets are to be laid on the floor covering to avoid unnecessary damage by heavy equipment, furniture, or any other work that will be completed after the floor installation.

Always fit protective soft feet to furniture, tables and chair legs to prevent scratching. Protective feet must be of a suitable size in order to spread the load on a larger surface.

First cleaning after the installation

- Remove all loose debris, dust and any residual sand with a broom or vacuum.
- Clean the floor covering with a neutral detergent using a mop or a combined wash/vacuum machine (larger areas).
In cases of heavy dirt, it is recommended to clean the flooring using a low speed monobrush equipped with a light abrasive disc (red disc in the 3M scale) and neutral detergent or slightly alkaline depending on dirt.
- After the initial cleaning, if a glossy finish is required, a spray-buffing cleaning system can be used with a high-speed rotary machine equipped with the appropriate disc.



Daily maintenance

Remove dust, dirt and stains from the floor:

- Clean with a broom and damp yarn, micro-fibre mops or vacuum. Combined wash/vacuum machines with neutral detergents are suggested in larger areas.
- Remove dirt marks and stains with a neutral (or slightly alkaline) detergent (diluted as per manufacturer's instructions).

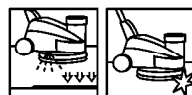


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Routine maintenance

Complete the daily cleaning of the floor with water and neutral detergent:

- Clean the floor covering with a neutral detergent using a mop or a wash/vacuum combined machine (larger areas).
- As an alternative, it is also possible to carry out a periodic dry cleaning-and-maintenance system (spray cleaning/spray buffing) using rotary machines equipped with appropriate discs. The speed of the machine and the type of detergent/floor maintainer is to be selected depending on the level of dirt and on the desired level of gloss. For the description of these operations please make reference to Artigo Spa.



Periodic maintenance

When standard maintenance operations are not sufficient to remove dirt, a deeper clean is recommended in order to restore the initial appearance of the flooring:

- Clean the flooring with a neutral detergent (or slightly alkaline depending on dirt) using a low speed monobrush fitted with red disc. Wet vacuum and rinse several times till the surface is completely dry.
- If necessary, restore the desired level of gloss using a spray-buffing system. The speed of the machine and the type of detergent/floor maintainer is to be selected depending on the level of dirt and on the desired level of gloss.



Warning

- In most instances, the above maintenance regime will be sufficient to ensure the floor covering retains its best appearance. However where very heavy traffic is expected (ie entrance areas of buildings), a metallised emulsion can be applied: after the first cleaning, a film of polish (with the desired grade of gloss) can be applied. Apply a first coat of pure polish thinly and evenly across the floor and let it dry for circa 30/40 minutes; when the first coat is dry, a second coat should be applied at right angles to the direction of the first. After the complete drying of the layer (usually 2 hours), the floor is ready to be used.
- The application of the metallised emulsion is also necessary if roll joints are hot-sealed by welding rods (to prevent the quick soiling of the welding rod area).
- All products for cleaning and maintenance must be used in strict accordance with the manufacturer's instructions.
- Do not use high alkaline (high pH value) products and also do not use concentrated degreasers/strippers on PRO treated flooring: if required, use a lightly alkaline detergent only and vacuum/rinse it



Technical Assistance

several times with fresh water till the floor surface is completely dry.

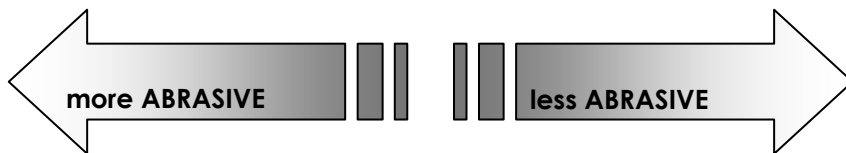
- ~~AVC~~ Cleaning processes shall not be carried out under direct sunlight as a means of avoiding dirty liquids drying before being removed.
- Avoid the use of abrasive discs with the monobrush (blue, green, brown, black). The blue/green disc can be used only to remove the old layers of polish if previously applied.
- Never leave liquid substances of any type on the surface of the floor covering.
- Chairs and/or furniture should be fitted with soft rubber wheels type - W according to the EN 12529.

Notes

- These instructions are valid only for ARTIGO PRO flooring. For all other types please make reference to the specific Technical Documents.
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Floor machine pads – Use on resilient floors

Classification based on 3M codes



Disk pad for high speed Spray Cleaning/Buffering machines



“Cream” colour.

Intermediate abrasive performance (between yellow and white discs).
Specific for use with HS (high speed) and UHS (ultra high speed) systems.