

## Laying instructions for SL-tiles

### **Storage**

SL-tiles in original packing should in principle not be stockpiled higher than 10 cartons. They should be unpacked at room temperature at least 24 hours before the final processing in order to become acclimatised. The room temperature should at least be at 15°C, the relative humidity not exceeding 75 %.

### **Subfloors**

Generally the subfloors should be prepared in that way that they meet the demands according to VOB part C ATV DIN 18365 without any restrictions. This is also valid for the household humidity of the cement plaster floor with max. 2 % and the anhydride plaster floor with max. 0,5 % according to the CM-method. The result of the plaster floor has to be recorded in writing.

### **Laying direction**

Determine the laying direction in that way that a sufficiently big edge tile (at least 10 cm) comes about. The line is marked by knocking a cord into the floor. The laying direction depends on the room division. If there are no special requests as to the laying direction, DIN 18365 has to be followed.

### **Surface appearance**

When laying the carpet it has to be attended that the pile edge of the jutting out velour tile does not snap off or jam when inserting the next tile in order to guaranty an uniform surface appearance. The production direction is marked with arrows at the back of the tile.

### **Fixation**

In order to ensure a satisfactory flat laying behaviour, the tiles should be laid by means of a suited fixation (i.e. Tackifier of Messrs. Henkel) in order to protect them against shearing loads and gravities. Before inserting the tiles, the fixation should begin to dry in order to make a later change effortlessly possible. Do not use an universal fixation! Should a conductive laying be prescribed, it has to be handled with a conductive fixation (i.e. T 422 Takifier conductive of Messrs. Henkel).

In case of laying on rised floors, the tiles have to be fixed at the whole surface as well. Basically the laying is made edge-staggered to the rised floor pieces thus achieving an optimum coverage – no dust gaps emerge.

### **Underfloor heating**

All carpet modules of OBJECT CARPET are suited for floors with underfloor heating. The temperature of the surface should, however, not exceed 27°C by running heatings.